



SKF 7024 ACD/P4A

Super-precision, high-capacity, single row angular contact ball bearing

These super-precision, high-capacity, single row angular contact ball bearings, with 25° contact angle, accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. They are designed to accommodate heavy loads at relatively high speeds under low to moderate operating temperatures.

Technical specifications

General	
Universal matching bearing(s)	No
Dimensions	
Bore diameter	120 mm
Outside diameter	180 mm
Width	28 mm
Shoulder diameter of inner ring (large side face)	138.5 mm
Shoulder diameter of inner ring (small side face)	138.5 mm
Shoulder diameter of outer ring (large side face)	161.5 mm
Chamfer dimension	2 mm
Chamfer dimension	1 mm
Distance from side face to pressure point	49.1 mm
Contact angle	25 °
Abutment dimensions	
Diameter of shaft abutment	129 mm
Diameter of shaft abutment	129 mm
Diameter of housing abutment	171 mm
Diameter of housing abutment	175 mm
Radius of fillet	2 mm
Radius of fillet	1 mm
Position of oil nozzle	142.6 mm
Calculation data	
Basic dynamic load rating	111 kN
Basic static load rating	116 kN
Fatigue load limit	4 kN
Attainable speed for grease lubrication	6700 r/min
Attainable speed for oil-air lubrication	10000 r/min
Contact angle	25 °
Ball diameter	19.05 mm
Number of rows	1
Number of balls (per bearing)	22
Reference grease quantity (per bearing)	27 cm ³
Preload, class A	690 N
Axial stiffness for preload A (sets of two brgs back to back or face to face)	318 N/μm
Preload, class B	1380 N
Axial stiffness for preload B (sets of two brgs back-to-back or face-to-face)	416 N/μm
Preload, class C	2760 N
Axial stiffness for preload C (sets of two brgs back-to-back or face-to-face)	552 N/μm
Preload, class D	5520 N
Axial stiffness for preload D (sets of two brgs back-to-back or face-to-face)	749 N/μm
Correction factor dependent on bearing series and size	1.2

Correction factor dependent on contact angle	0.99
Correction factor, preload class A	1
Correction factor, preload class B	1
Correction factor, preload class C	1.1
Correction factor, preload class D	1.1
Correction factor for hybrid bearings	1
Limiting value	0.68
Axial load factor (single, tandem)	0.87
Axial load factor (single, tandem)	0.38
Radial load factor (single, tandem)	0.41
Axial load factor (back-to-back, face-to-face)	0.92
Axial load factor (back-to-back, face-to-face)	1.4
Axial load factor (back-to-back, face-to-face)	0.76
Radial load factor (back-to-back, face-to-face)	0.67

Performance

Basic dynamic load rating	111 kN
Basic static load rating	116 kN
Attainable speed for grease lubrication	6700 r/min
Attainable speed for oil-air lubrication	10000 r/min

Properties

Contact type	Normal contact (two-point contact)
Number of rows	1
Ring type	One-piece inner and outer rings
Design	High-capacity D
Universal matching bearing	No
Matched arrangement	No
Matched condition (axial clearance/ preload)	Not applicable
Tolerance class	P4A
Material, bearing	Bearing steel
Coating	Without
Sealing	Without
Lubricant	None
Indicative carbon footprint for new product	7.5 kg CO ₂

Logistics

Product net weight	2.09 kg
eClass code	23-05-08-04
UNSPSC code	31171531

SKF drawings



