



SKF SYF 20 TF

Short base pillow block ball bearing unit with extended inner ring and set screw

Short base pillow (plummer) block ball bearing units consist of an insert bearing mounted in a cast iron housing. This variant has threads for attachment bolts and is suitable for applications with both constant and alternating directions of rotation. It has an inner ring extended on both sides and is locked onto the shaft by tightening a set screw on the inner ring, making it easy to mount.

Technical specifications

General	
Compliance with standard	Not standardized
Purpose specific	For material handling applications
Material, housing	Cast iron
Sealing, bearing	Seal and flinger on both sides
Sealing type, bearing	Contact, standard
Sealing, unit	Without
Coating	Without

Dimensions	
Bore diameter	20 mm
Shoulder diameter of inner ring	28.2 mm
Base width	32 mm
Top width	21 mm
Width of inner ring	31 mm
Distance from locking device side face to thread centre	4.5 mm
Height of spherical seat centre	33.3 mm
Overall height	64.5 mm
Centre distance between bolt holes	50.8 mm
Overall length	65 mm
Distance from locking device side face to raceway centre	18.3 mm
Housing thread for the grease fitting	1/4-28 UNF
Axial position of the housing thread	2 mm
Angular position of the housing thread	45 °
Diameter of head sphere of grease fitting	6.5 mm
Hexagonal key size for the grease fitting	7 mm
Thread of grease fitting	1/4-28 SAE-LT
Shaft diameter	20 mm
Centre height (pillow block)	33.3 mm
Housing overall width	32 mm
Bearing width, total	31 mm

Calculation data	
Basic dynamic load rating	12.7 kN
Basic static load rating	6.55 kN
Fatigue load limit	0.28 kN
Limiting speed	8500 r/min
	Limiting speed with shaft tolerance h6

Mounting information	
Thread for attachment bolts	M8
Thread length	14 mm
Set screw	M6x0.75
Hexagonal key size for set screw	3 mm
Recommended tightening torque for set screw	4 N·m

Performance	
Basic dynamic load rating	12.7 kN

Basic static load rating	6.55 kN
Limiting speed	8500 r/min
Note	Limiting speed with shaft tolerance h6

Properties	
Housing type	Pillow block, short base
Number of bolt holes for fasteners	2
Fastening bolt hole type	Threaded
Retaining feature, inner ring	Set screws
Bore type	Cylindrical
Rubber seating ring	Without
Material, housing	Cast iron
Material, bearing	Bearing steel
Coating	Without
Sealing, bearing	Seal and flinger on both sides
Sealing type	Contact, standard
Sealing, unit	Without
Lubricant	Grease
Relubrication hole	With
Grease fitting	With

Logistics	
Product net weight	0.439 kg
eClass code	23-05-08-02
UNSPSC code	31171536

SKF drawings

